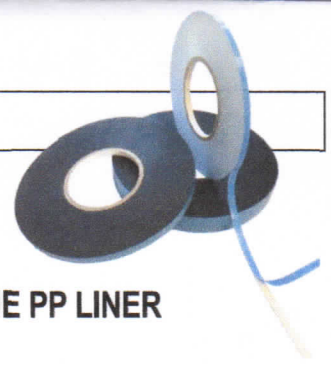


PRODUCT DATA SHEET



DC-PEF06P & DC-PEF12P

DOUBLE COATED PE FOAM TAPE with ACRYLIC ADHESIVE / BLUE PP LINER

DESCRIPTION:

Closed cell, cross-linked polyethylene foams (white or black) coated on both sides with an acrylic adhesive. The tape is wound on a 3" neutral paper core with a 4 mil blue poly release liner for easy & continuous liner removal during applications. The adhesive system is formulated to bond with glass, wood, and aluminum substrates with quick stick, excellent peel adhesion and good shear strength. The flexible, soft foam provides a superior seal against dust, moisture and light.

APPLICATIONS:

- Outstanding weather resistance (UV, aging, high temperatures, etc.) designed for outdoor applications like **window glazing**.
- Used for mounting car side molding, emblems, nameplates, plastic strips and mirrors.

PHYSICAL PROPERTIES:

	<u>DC-PEF06P</u>	<u>DC-PEF12P</u>
Backing, Foam Type	Cross-linked Polyethylene	
Thickness, Density	1/16" (62 mil), 4#	1/8" (124 mil), 2#
Adhesive	Acrylic (2 mil per side)	
Peel Adhesion to SST (1 min)	> 55 oz/in	> 27 oz/in
Peel Adhesion to SST (24 hrs)	+ 73 oz/in*	+ 46 oz/in*
Shear Adhesion	> 168 hours @ RT (1 kg/1 inch ²)	
Service Temperature	-22°F to 212°F	
Max Short Term (minutes, hours)	266°F	
Max Long Term (days, weeks)	212°F	
Available Color(s)	White or Black	White Only
Liner	4 mil Blue Polypropylene (PP)	

* Note: Foam tore prior to adhesion failure.

STORAGE:

Store in a clean, dry environment out of direct sunlight. Recommended storage conditions are 50% RH and 65°F to 85°F. Ensure that all surfaces are clean, dry, and free from excessive dust prior to installation.

NOTE: The physical properties listed above are typical test results obtained from a series of laboratory tests and should not be used for the purpose of writing specifications. Before using this product, user shall determine the suitability of the product for his/her use; and user assumes all risks and liabilities in connection therewith. All test procedures used are in accordance with ASTM and PSTC methods. (1507VLHARTA01)